

Work Order ID 51470

August 25, 2009 10:35:39 AM

Page 1

Item ID: D206-549-011

Accept

Setup Start

Revision ID: N/A

Stop

Item Name: Console Assembly

Start Date: 08/25/09 Start Qty: 1.00

Cust Item ID:

Required Date: 08/31/09 Req'd Qty: 1.00

Customer:

Reference: Return 2009/RA109083/R09-083

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

N/A

Rev N/A

150

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original D206-549-011 B17452 @ CHG002. Kit only was missing the MS20470AD4-5 rivets.
Pick below, and good to go back to stock.

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pick rivets and add to kit.
New paperwork, labels, and decals are required with the new batch # @ CHG002.

Handwritten: for CL 09/08/25

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Handwritten: 27 509/08/26

Handwritten: (41)

Handwritten: 09-08-24

Handwritten: Pick Kit (1)

Work Order ID 51470

August 25, 2009 10:35:39 AM

Page 2

Item ID: D206-549-011

Accept

Revision ID: N/A

Item Name: Console Assembly

Start Date: 08/25/09 Start Qty: 1.00

Required Date: 08/31/09 Req'd Qty: 1.00

Reference: Return 2009/RA109083/R09-083

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

180

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Re-package per PPP
Rev: _____

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

08/26/09 (1)

09/08/26

09-8-26

| | | | |
|-----------------------------------|-------------------|---|-----------|
| DART | | TEL.: 1-613-632-3336 FAX: 1-613-632-4443 | |
| TRANSPORT CANADA APPROVAL # 09-89 | | | |
| P/N | D206-549-011 | CHG | CHG002 |
| DESC | Avionics Console | STC | SH89-28 |
| LOT | B17452 | STC | SR00551NY |
| MODEL | 206A/B/L/L1/L3/L4 | STC | |
| MADE IN CANADA | | | |

Picklist Print

Page 1

August 25, 2009 10:35:39 AM

Work Order ID: 51470

Parent Item: D206-549-011RevN/A

Parent Item Name: Console Assembly

Comments:

Start Date: 08/25/09

Required Date: 08/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D206-549-011RevN/A

Manufactured

No

Each

18.0000

1.0000



Console Assembly

51470 7 60

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

17

17452

16

33810

1

Main Warehouse

Return 2009

1

17452

1

MS20470AD4-5

Purchased

No

120

Each

3,689.000

28.0000



Rivet, Universal Head

✓

10/18/20 ①

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3689

109031

689

111916

3000

mlc 9031